



PVC Pipes and Fittings
One name, One standard of Excellence.



STANDARD DIMENSIONS AND TOLERANCES FOR PVC PIPES
FOR V-2000 ELECTRICAL CONDUIT (PNS 14)

NOMINAL SIZE					
20 1/2 20 2.2 2.62 25 3/4 25 2.3 2.73 32 1 32 2.4 2.84 40 1 1/4 40 2.4 2.84 50 1 1/2 50 2.4 2.87 63 2 63 2.5 2.98 75 2 1/2 75 2.9 3.39 90 3.5 4.02 110 4 110 4.2 4.82	NOMINAL SIZE		O.D.		
25 3/4 25 2.3 2.73 32 1 32 2.4 2.84 40 11/4 40 2.4 2.84 50 11/2 50 2.4 2.87 63 2 63 2.5 2.98 75 21/2 75 2.9 3.39 90 3 90 3.5 4.02 110 4 110 4.2 4.82	mm	inches	mm	min.	max.
32 1 32 2.4 2.84 40 11/4 40 2.4 2.87 50 11/2 50 2.4 2.87 63 2 63 2.5 2.98 75 21/2 75 2.9 3.39 90 3 5 4.02 110 4 110 4.2 4.82	20	1/2	20	2.2	2.62
40 1 1 1/4 40 2.4 2.84 50 1 1/2 50 2.4 2.87 63 2 63 2.5 2.98 75 2 1/2 75 2.9 3.39 90 3.5 4.02 110 4 110 4.2 4.82	25	3/4	25	2.3	2.73
50         1 1/2         50         2.4         2.87           63         2         63         2.5         2.98           75         2 1/2         75         2.9         3.39           90         3         90         3.5         4.02           110         4         110         4.2         4.82	32	1	32	2.4	2.84
63 2 63 2.5 2.98 75 21/2 75 2.9 3.39 90 3.5 4.02 110 4 110 4.2 4.82	40	1 1/4	40	2.4	2.84
75 21/2 75 2.9 3.39 90 3 90 3.5 4.02 110 4 110 4.2 4.82	50	1 1/2	50	2.4	2.87
90 3 90 3.5 4.02 110 4 110 4.2 4.82	63	2	63	2.5	2.98
110 4 110 4.2 4.82	75	2 1/2	75	2.9	3.39
	90	3	90	3.5	4.02
160 6 160 6.1 6.91	110	4	110	4.2	4.82
	160	6	160	6.1	6.91

SPECIAL FEATURES
DIELECTRIC STRENGTH

No breakdown shall occur, when Emerald Pipes are subject to a voltage of 2000V of substantially sine-wave form and having a frequency of 60 Hz for 15 minutes between electrodes.

Emerald Y-2000 has been tested at 50,000 volts Superior Impact Strength at least 7x higher than BPS Standard

## **FITTINGS**









END BELL

**BOX BUSHING** 

CONDUIT ELBOW

LOCK NUT & BUSHING











MALE ADAPTER

COUPLING

UTILITY BOX

SQUARE BOX W/COVER

JUNCTION BOX W/COVER

## PHYSICAL AND MECHANICAL PROPERTIES

PHYSICAL AND MECHANICAL PROPERTIES					
PROPERTY	UNIT	VALUE	TEST METHOD		
Vicat Softening Temperature, Minimum	°C	76	PN / ISO 2507		
Heat Reversion, Maximum	%	5	PNS 14: 1983		
Water Absorption, Maximum	g/m2	40	PNS / ISO 2508		
Tensile Strength at 28°C Minimum	MPa	27.5	PNS 14: 1983		
Resistance to External Blows at 28°C Max.	% (TIR)	10	PNS / ISO 3127		
Elongation at break, Minimum	%	15	PNS 14: 1983		
Resistance to Acetone	PASSED	PASSED	PNS / ISO 3472		

## JOINTING METHOD

PVC pipes and fitting are joined by solvent cement. For perfectly effective results, use Emerald PVC Solvent Cement, available in 100 cc, 200 cc, 400 cc and 1 gal.

PHILIPPINE STANDARD REFERENCE Bureau of Product Standards PNS 14: 1983 Department of Trade and Industry

INTERNATIONAL STANDARD REFERENCE ASTM as per Designation D2241 ISO 2507, 2508, 3127, 3472



Plant: 24 Oliveros Drive, Balintawak, Quezon City Tel. nos.: 8361-6101 / 8362-8021 to 24 Fax no.: 8361-6740



